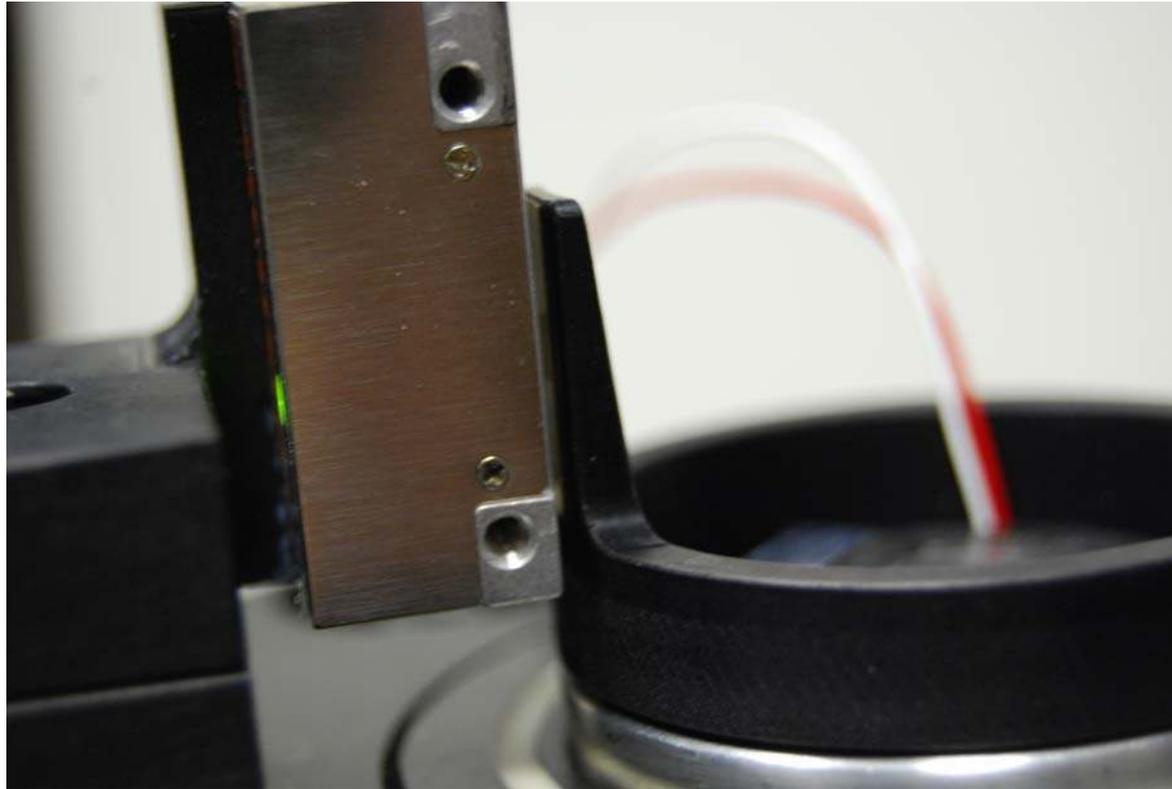


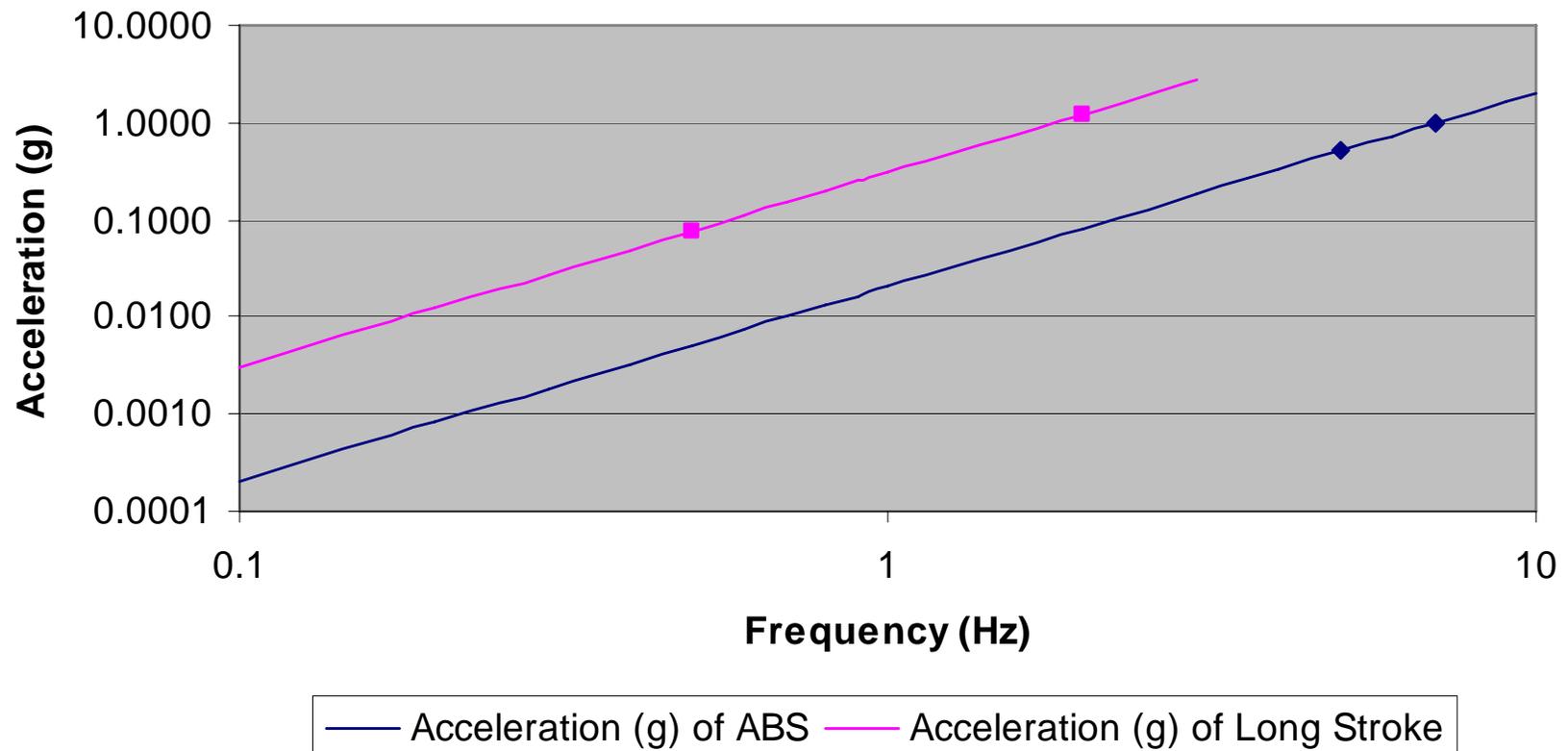
9155D-775/778 Optical Encoder Product Overview



Patent Pending



Acceleration at Constant Displacement



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Reference Accelerometer

- Air-Bearing Shaker uses 10 mV/g quartz element
 - Approx 0.005g resolution
- Long-stroke uses 500 mV/g quartz element
 - Approx 0.00015g resolution
- Issues at low frequency
 - Amplitude limited by stroke
 - Low output from reference
 - Poor signal to noise ratio

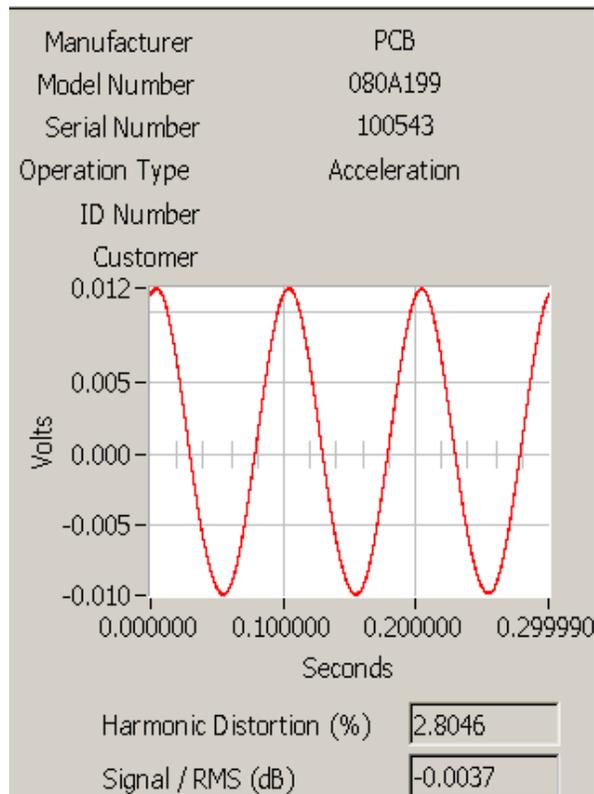


Patent Pending

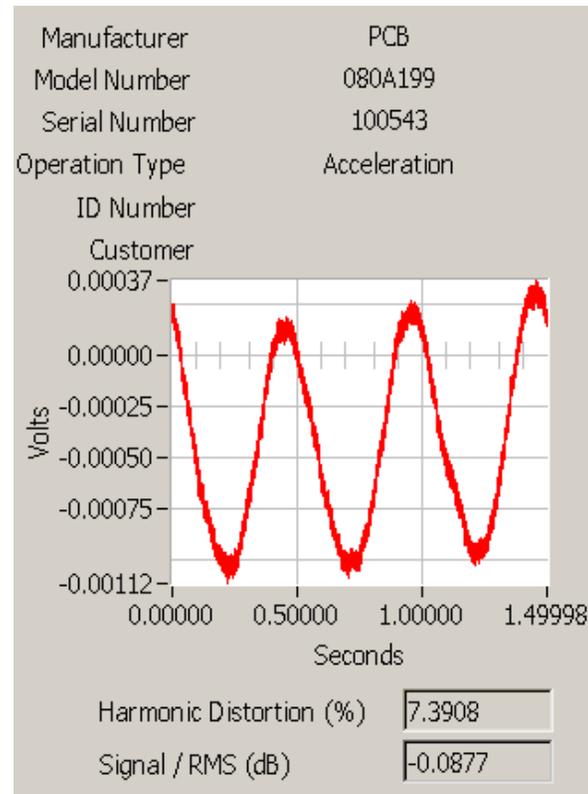


Air-Bearing Shaker Reference at:

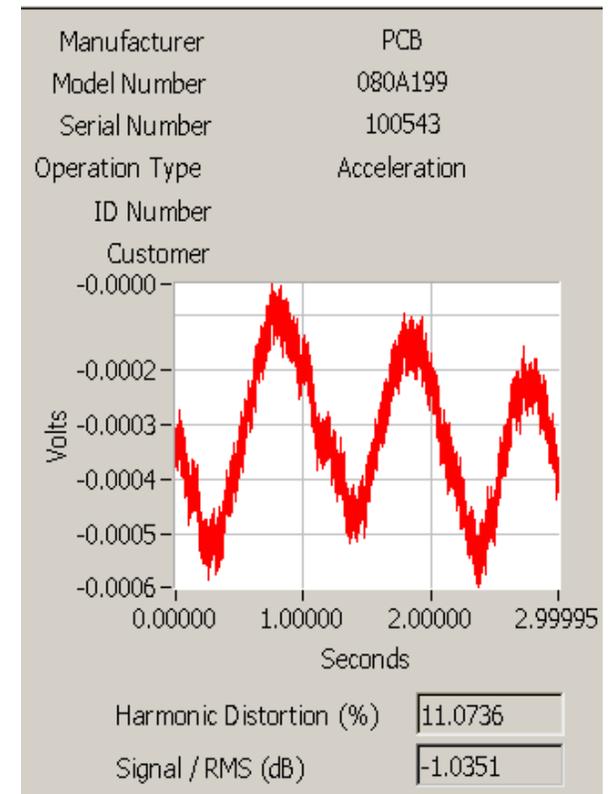
10 Hz



2 Hz



1 Hz

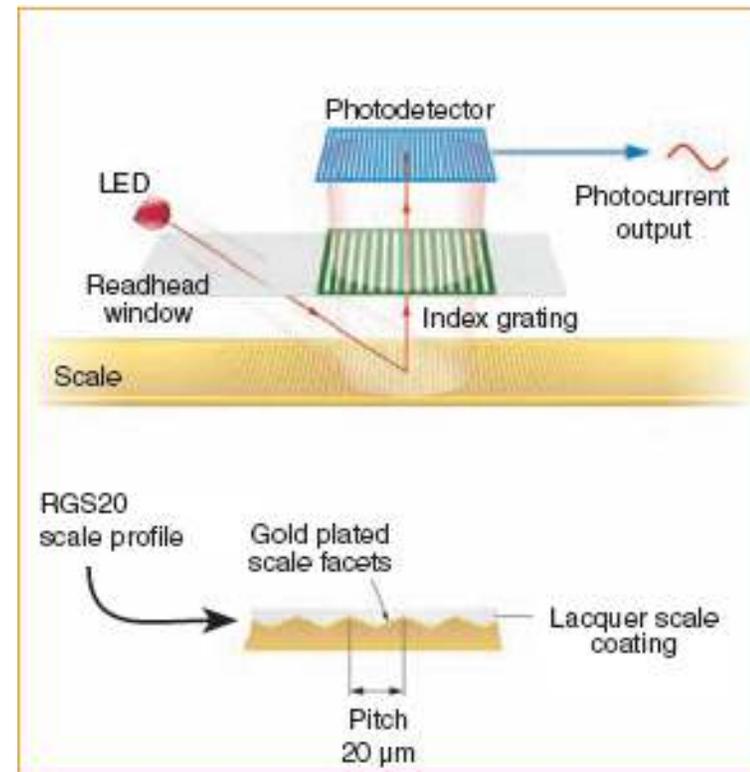


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Optical Reference

- Input to the Photo Detector varies based on relative positioning between index grating and optical scale
- One cycle represents 20um of movement
- The cycles are reconstructed to determine the position (displacement) of the scale at a given point in time
- The derivative of displacement vs. time is taken twice to get acceleration
- Two encoders with a 90 degree offset are used to determine direction



RG2 optical scheme



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Optical Reference - Strengths

- Resolution of optical encoder is based on displacement
 - Best resolution at full stroke
- Frequency range response down to DC
- Superior uncertainties similar to those obtained by a laser interferometer

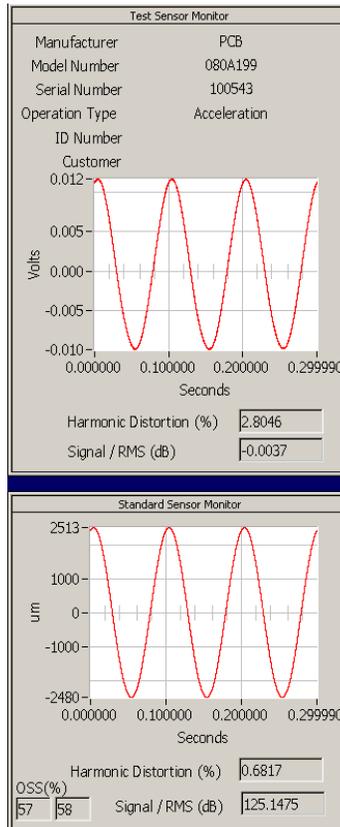


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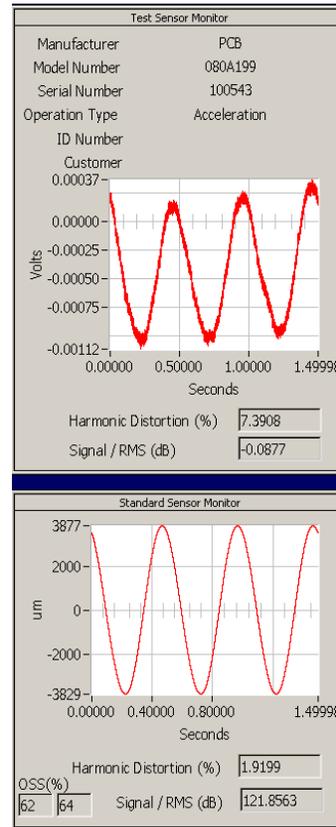


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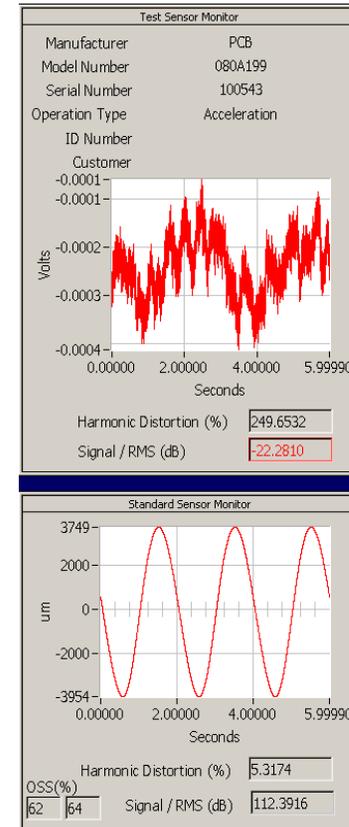
10 Hz



2 Hz



0.5 Hz



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Optical Reference – Limitations

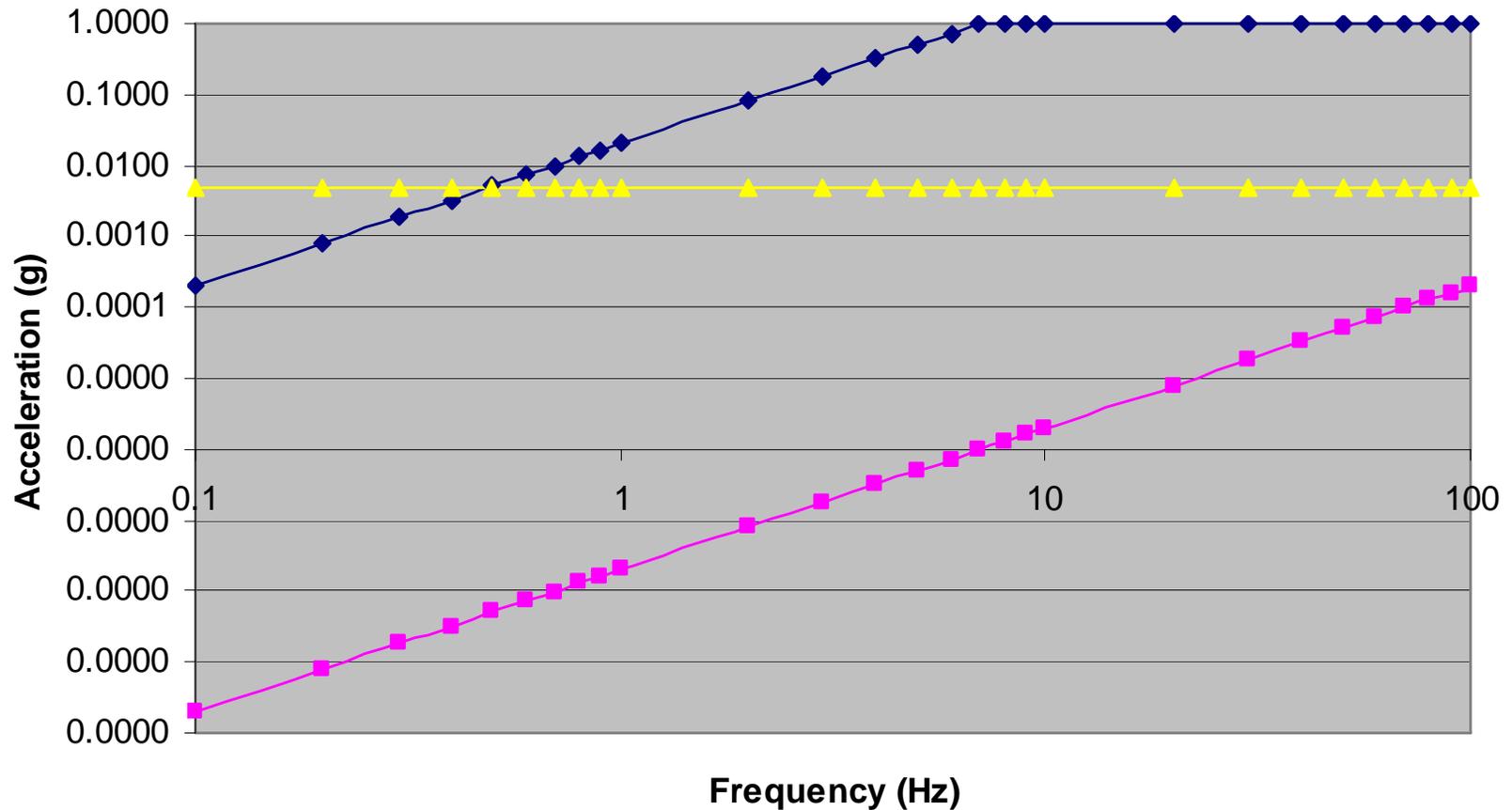
- Limited High Frequency Range
 - Resolution is a dependant on displacement
- Recoil of shaker body causes errors in measurement
- SUT must have adequate resolution to achieve adequate signal to noise ratio
- Typical sensitivities and resolution
 - 10 mV/g = 5 mg resolution
 - 100 mV/g = 0.5 mg resolution
 - 1000 mV/g = 0.05 mg resolution
 - Seismic = 0.005 mg resolution



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Shaker Acceleration Limits and Resolution of References



◆ Acceleration (g) of ABS
 ■ Encoder Resolution
 ▲ Accelerometer Resolution

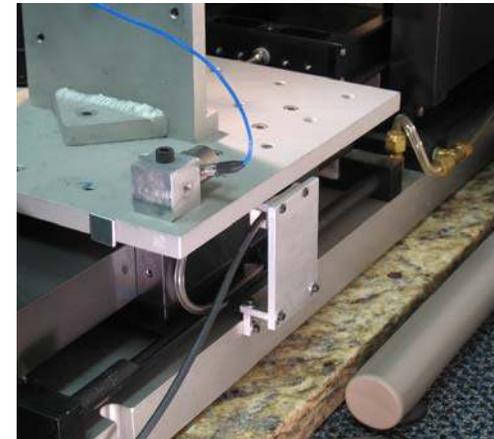


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Optical Encoder Products

- 9155D-778
 - Retrofit to Air-Bearing Shaker
 - Adequate for high resolution test sensors
- 9155D-775
 - Mounts to APS long-stroke shaker
 - Provided as the low-frequency primary grade offering



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Typical Users

- High Sensitivity Accelerometer Users
 - Particularly Seismic
- National Labs
- Primary Calibration Labs
- Regional Calibration Labs



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